

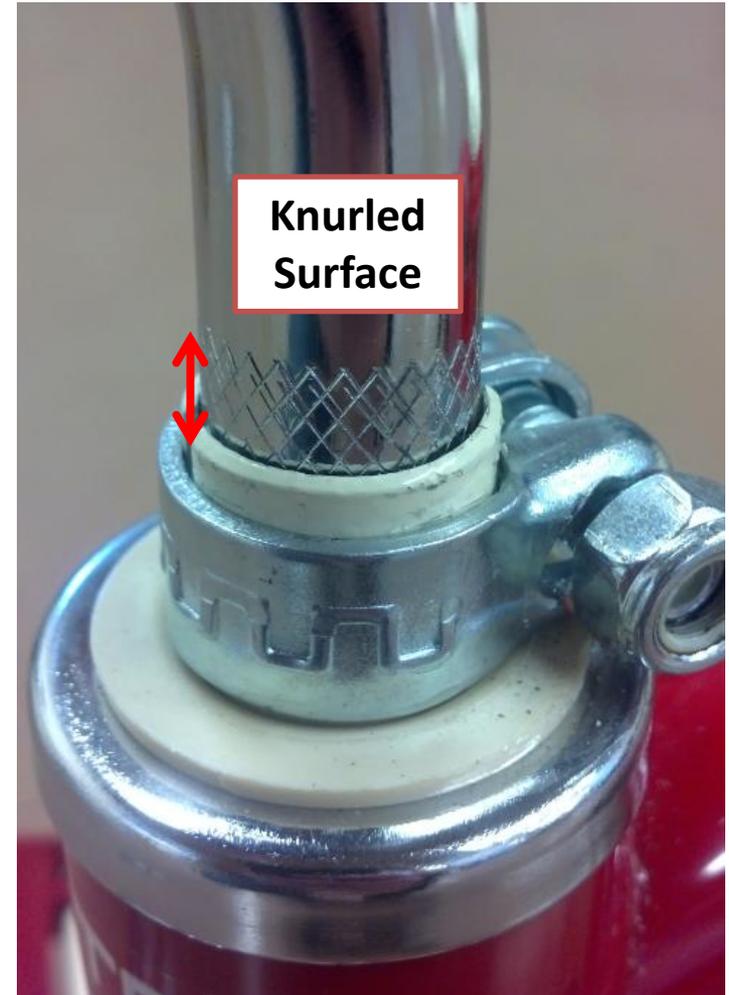


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**#33 Clamp Instructions**  
**9-23-2013**



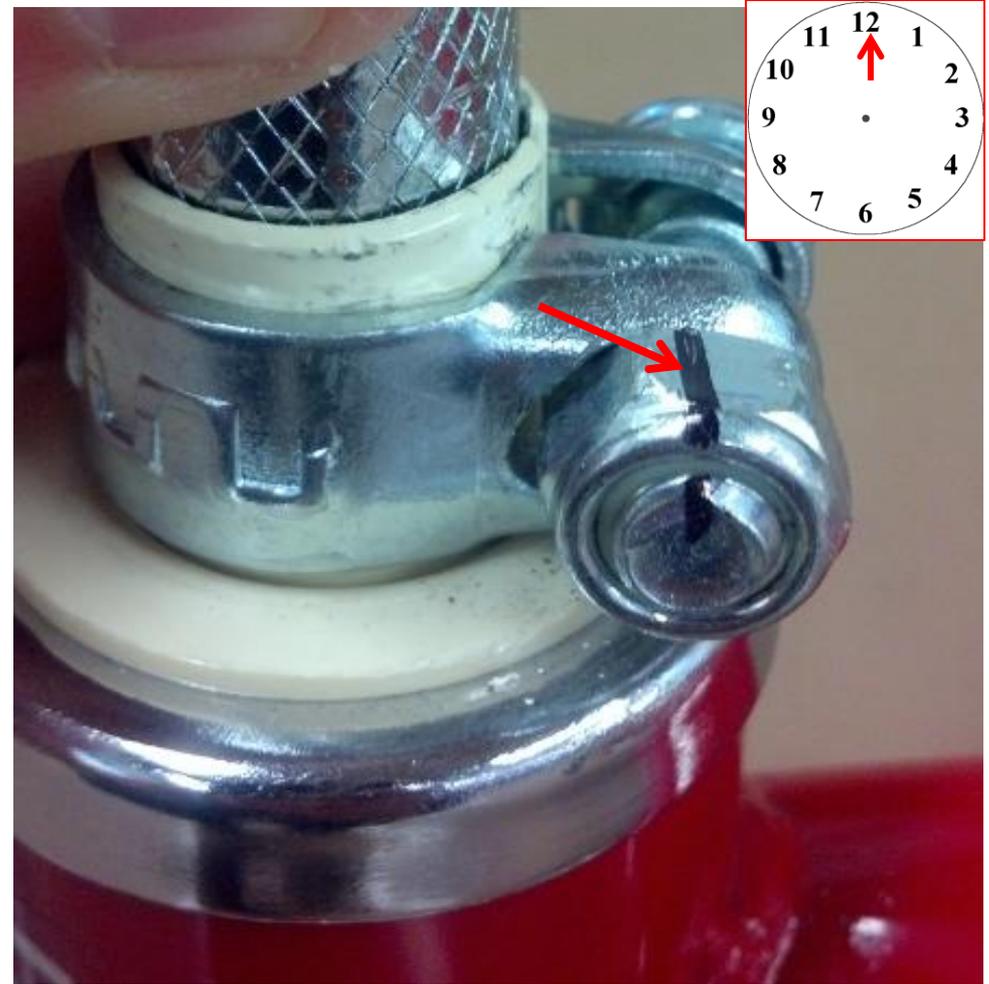
Insert the bolt into the clamp. Line up the notch on the bolt with the keyway on the clamp.



Slide the clamp over the fork. Insert the handle bar into the fork while leaving a  $\frac{1}{4}$ " of the knurled surface exposed.



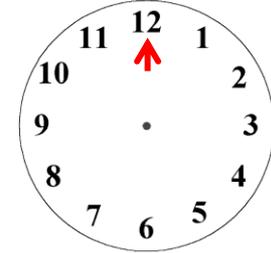
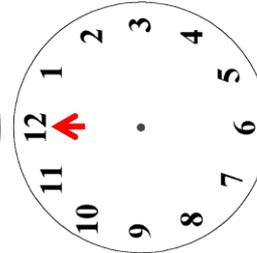
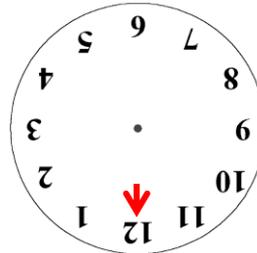
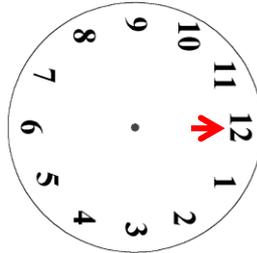
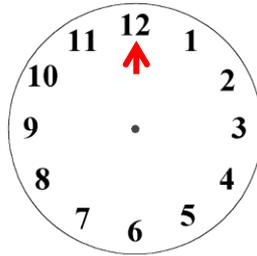
**Tighten the bolt until the outer face of the nut and end of the bolt are aligned.**



With the nut and bolt surfaces in alignment, draw a line on the top surface of the nut at the 12 o'clock position.



1 Rotation =



Turn the nut 3 full rotations to ensure proper assembly.